

## CLUTCH DISC PILOT SHAFT

**HCP-** 613H (for mini-sized motor vehicles ~ 2t vehicles)  
 613W (for passenger vehicles/multi-disc vehicles)  
 618 (for 4t vehicles ~ heavy duty vehicles)

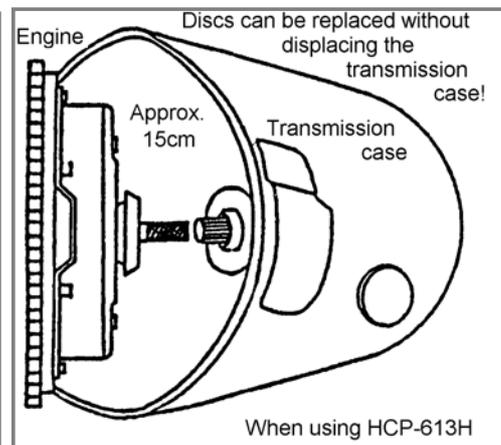
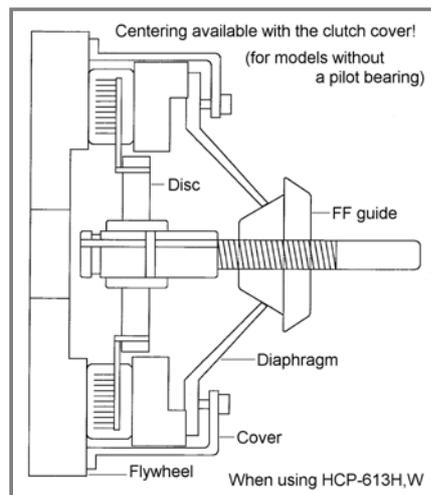
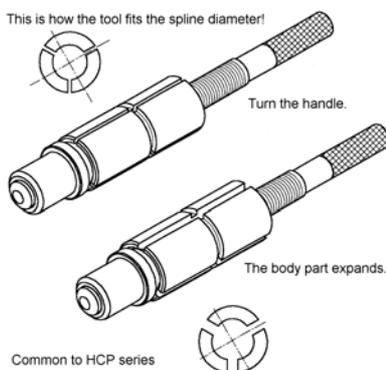
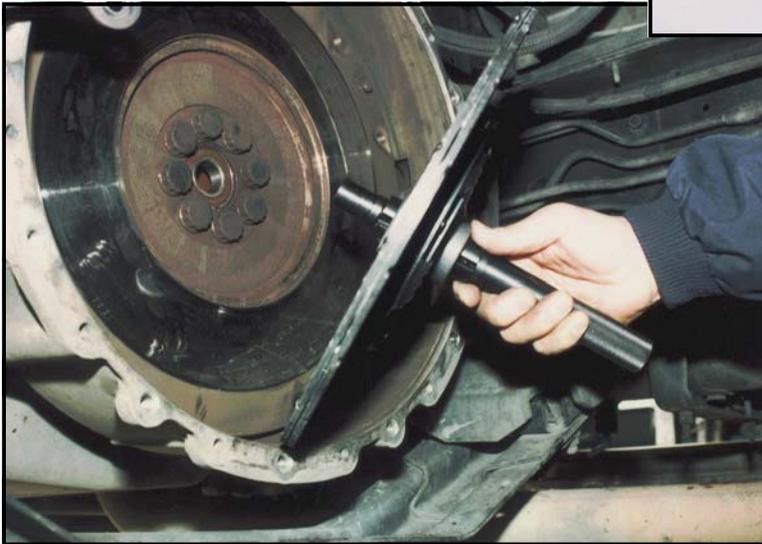
This tool enables quick, easy, and accurate centering of the clutch disc. It can be used for pilot bearings, as well as for FF vehicles without metal bushings.

- [1] It is possible to center almost all the clutch discs of the pilot bearings and FF vehicles without metal bushings. (HCP-613H)
- [2] The HCP-613H can be used for easy centering of the clutch discs of mini-sized motor vehicles to 2t vehicles, and the HCP-618 for 4t vehicles to heavy duty vehicles. The HCP613W is designed for 2 liter class racing vehicles that use twin or triple clutches.
- [3] Adjustment can be done freely, regardless of the inner diameter size of the clutch disc spline, assuring outstanding workability. (Centering can be done within a short time and the tool can be removed easily when the work is finished.)

Note) When using the HCP-618, no FF guide is needed, because a pilot bearing is installed in such cases.



- HCP-613H: for chuck opening diameter / 15.4 - 26.2
- HCP-618: for chuck opening diameter / 25.8 - 46.9
- HCP-613H: for FF guide diameter / 29 - 69
- HCP-613W: applicable spline small diameter / 20 - 26 (since this is not a genuine part, it may not be applicable in some cases.)



\* If only a 15cm opening is available, as shown in the figure, the transmission does not need to be displaced in order to carry out the work. (for Altos, etc.)

\* HCP-613W is for vehicles equipped with double/triple discs. It has a key (refer to HCP-304) added to the large shaft of 613H. The small shaft is not included.